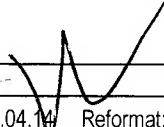
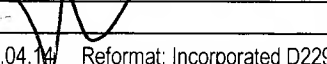


Date: Monday, 19/11/2007 11:11:00 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEATER PERFORATED SHEET
<b>Job Number</b> : 35883	
<b>Estimate Number</b> : 10419	
<b>P.O. Number</b> : <i>NA</i>	<b>Part Number</b> : D2404
<b>This Issue</b> : 19/11/2007 <b>S.O. No.</b> : <i>NA</i>	<b>Drawing Number</b> : D2404 REV. A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : <i>NA</i> <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 35334	<b>Material</b> : <i>NA</i>
<b>Written By</b> : 	<b>Due Date</b> : 26/11/2007 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est:C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	MPA180324X10B	Perf Alum. .032 1/8Dia3/
-----	---------------	--------------------------

**Comment:** Qty.: 0.8838 sf(s)/Unit Total : 3.5351 sf(s)Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick  
(MPA1/80324X10B)Batch: *M 19211**FF 07-11-19 4*

2.0	SHEAR	SHEAR
-----	-------	-------

**Comment:** SHEAR

Cut blank: 10.250" x 10.750"

*FF 07-11-19 4*

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Deburr

*FF 07-01-19 4*

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP*SB 07/11/19 4*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location *BA**SB 07/11/19 4*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 19/11/2007 11:11:00 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER PERFORATED SHEET

Job Number: 35883

Part Number: D2404

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

D 2404/19

Job Completion



u 2404/11-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

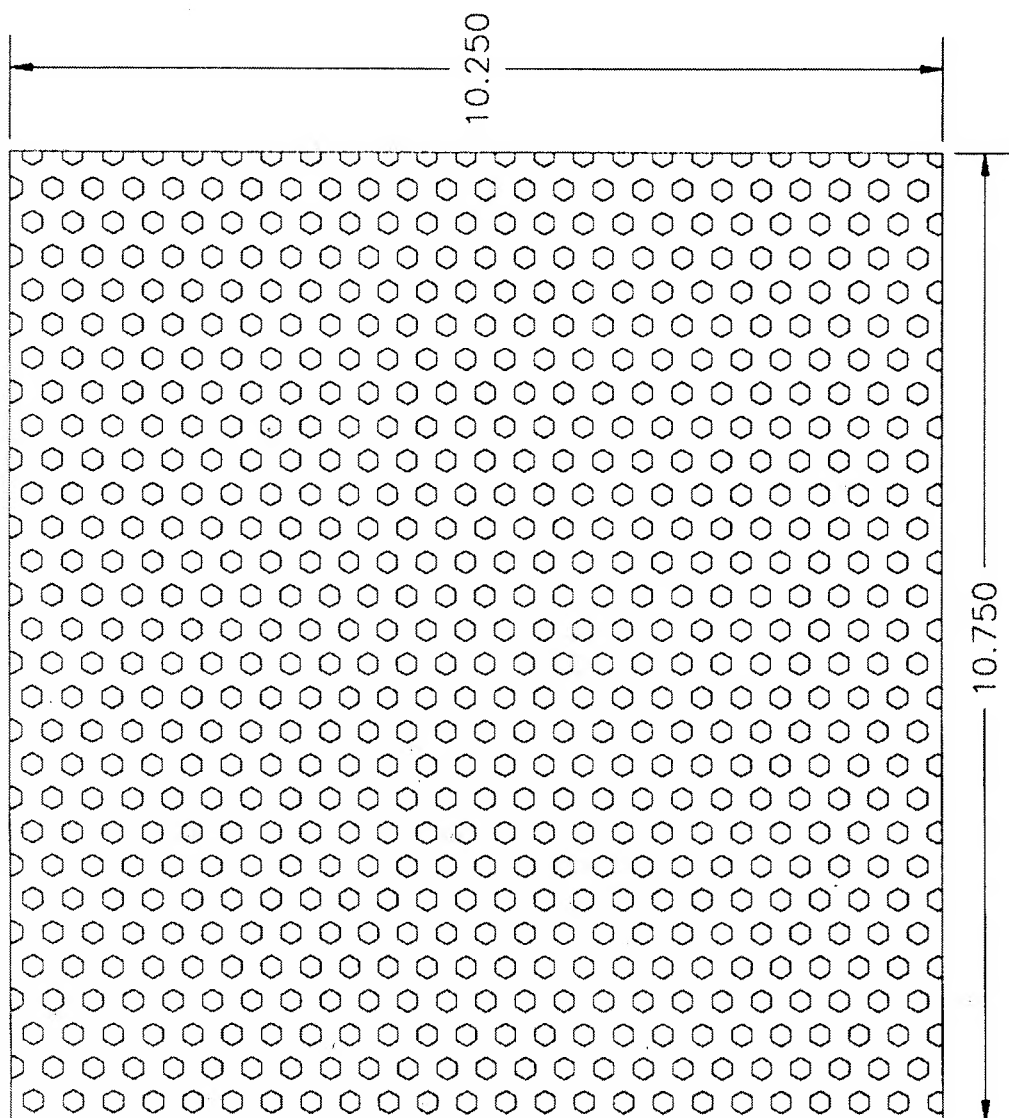
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2404	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE HEATER PERFORATED SHEET	SCALE 1:2

RELEASED  
*W. Williams*



MATERIAL: 0.032 PERFORATED AL. SHEET  
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

*WLO 35883*